Dart Aerospace Ltd. Thursday, 3/30/2006 10:07:20 AM Date: Kim Johnston User: **Process Sheet** : CU-DAR001 Dart Helicopters Services : STUD Customer **Drawing Name** Job Number : 26459 **Estimate Number** : 11859 :NIA : D2374 Part Number P.O. Number : D2374 REV A S.O. No. :NIA : 3/30/2006 **Drawing Number** This Issue Prsht Rev. : NC **Project Number** : N/A : N/A : SMALL /MED FAB First Issue **Drawing Revision** MU: : NIA Material **Previous Run** : 4/10/2006 **Due Date** Written By Checked & Approved By Reformat; Made on Cobra KJ/RF Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: MDELRINR1000 Delrin Round Bar 1" 1.0 Comment: Qty.: 0.1335 f(s)/Unit Total: 5.3382 f(s) Delrin Round Bar 1" Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRIN-R1.000) 06/04/05 HARDINGE CNC LATHE SMALL 2.0 Comment: HARDINGE CNC LATHE SMALL Turn blank as per Folio FA156 and Dwg D2374 Deburr as required 3.0 QC2 PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK

Each

45

Comment: SECOND CHECK

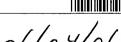
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HAAS1 5.0

HAAS CNC VERTICAL MACHINING #1

Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA156 and Dwg D2374



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Dart Ae	rospace	Lta								
W/O:		WORK ORDER CHANGES								
DATE	STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				•						
Part No:		PAR #: Fault Category: _		Fault Category:	NCR		CR: Yes No DQA:		Date: ◯	6/1/3
						QA:	N/C Close	d:	_ Date:	
		•	1	WORK OPDED NON CON		/NC	D)	-		

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Ammerical	A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto			
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NOTE: Date & initial all entries

. 7	rsday, 3/30/2006 10:07:20 AM Johnston	Process Sheet	
Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name	:STUD
Job Number:	26459	Part Number:	: D2374
Job Number:			
Seq. #:	Machine Or Operation:		scription :
6.0	QC2	INSPECT PARTS AS THEY CO	OME OFF MACHINE
	ent: INSPECT PARTS AS THEY COME OFF M SMALL FAB 1	SMALL & MEDIUM FAB RESO	06/04/06 US
7.0	SWALL PAB I	SWALL & WEDIUW FAD RESU	UNCE I
Comme	ent: SMALL & MEDIUM FAB RESOURCE 1 Deburr as required	70	06/04/06 45
8.0	QC8	SECOND CHECK	
	ent: SECOND CHECK	MS	06/04/06 45
9.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comme	ent: PACKAGING RESOURCE #1		
	Identify and Stock Location:S+y2_	1// 6	14/6 45
10.0	DC	DOCUMENT CONTROL /	
Comme	ent: DOCUMENT CONTROL Inspection Level 21	!	76/04/10
Job Completion			U 06 Ul. 07
			<b>.</b>

## **Dart Aerospace Ltd**

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W/O:			WC	ORK ORDER CHANG	GES				
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
						(1)			
Part No	:	PAR #:	Fault Cate	gory:					
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N41									
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 2	26459
Description: Stud	Part Number:	D2374
Inspection Dwg: D2374 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype	
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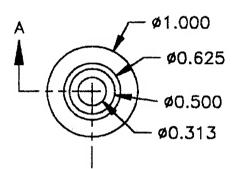
Drawing	T-1	Actual	A 4	Dainet	Method of	Comments
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
1.000	+/-0.010	1.000				
0.625	+/-0.010	1675				
Ø0.500	+0.005/-0.000	,675 ,502				
Ø0.313	+0.005/-0.000	,313				
R0.062	+/-0.010	R.062				
0.300	+/-0.010	,304				
1.313	+/-0.010	1.314				
0.125	+/-0.010					
0.772	+/-0.010	,128				
R0.563	+/-0.010	R.563				
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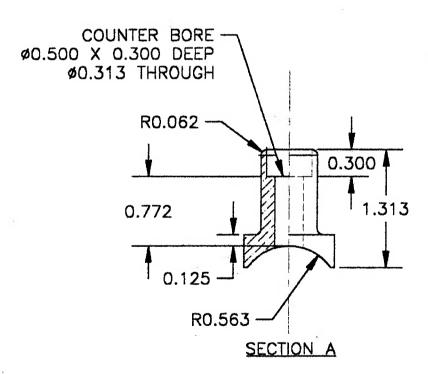
Measured by:	AD,	Audited by:	MS	Prototype Approval:	N/A
Date:	06/04/06	Date:	06/04/06	Date:	N/A

Rev	Date	Change	Revised by	Approv∉d
Α	05.04.25	New Issue	KJ/JLM	
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	Désign B WILLIAMS	drawn by K HAND	DART AEROSPACE LTI VICTORIA INTERNATIONAL AIRPORT, CANADA		1	
1	CHECKED	APPROVED	DRAWING NO.		REV.	٨
	BW	4	D2374 SHE	ET '	1 OF	1
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

MATERIAL: DELRIN BLACK